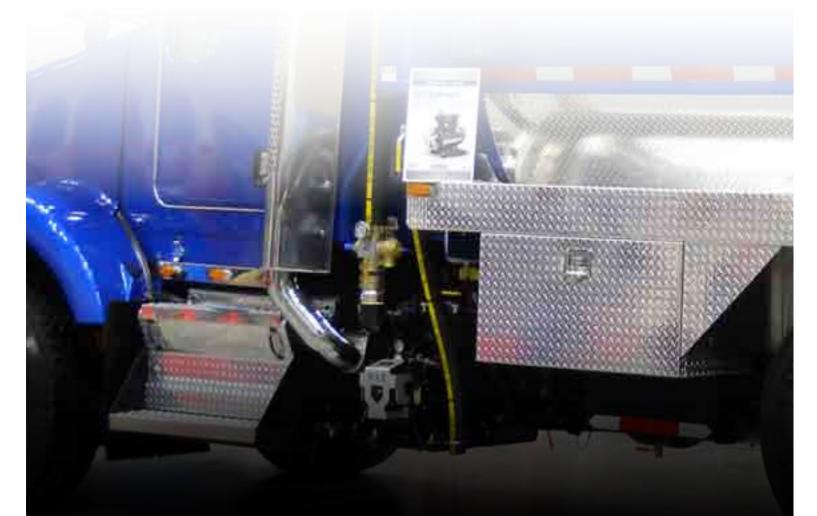


SERVICES /

# Heavy-Duty Vacuum Pumps & Packages

Designed and Manufactured for Extended Operations in Severe Conditions | Fan or Liquid-Cooled



## Convenient and Ready to Install Vacuum Pump Packages!

National Vacuum Equipment P.O. Box 685 Traverse City, MI 49685 USA 800-253-5500 | sales@natvac.com



TSI Tank Services Inc. PO Box 8136 Cranston, RI 02920 USA

866-720-4999 | tankservicesinc.com

natvac.com

## 607 Challenger Series - Fan Cooled or Liquid Cooled

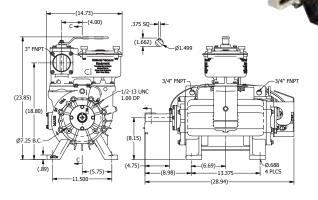
Our Challenger Series pumps are designed and built with the customer in mind - resulting in dependable, high performing pumps that are easy to install, operate and service. As the only industrial grade rotary vane vacuum pump designed, built and supported in the USA we are committed to also being the best pump period. Therefore each Challenger series vacuum pump features:

- Superior cooling for extended operations in severe conditions.
- Proven crash protection allowing all major components to survive a catastrophic failure.
- Oversized heavy duty roller bearings allowing more drive options. •
- Precision pinned endplates for exact reassembly alignment. •
- High strength castings poured in the USA.
- High temp Teflon oil lines allowing visual oil flow inspection.
- Remote mount 5 quart see through oil tank for constant oil level monitoring.
- Four point automatic lubrication system.
- Liquid or fan cooled versions of each model.



#### 607 Challenger Liquid Cooled

Dimensions: 14.73" W x 28.94" L x 23.85" H Plumbs directly into truck cooling system. Great for cold weather operation.



#### 607 Challenger Specifications

Porting Size Flanged NPT
Maximum Air Flow-CFM
Maximum Intermittent Vacuum
Maximum Intermittent Pressure

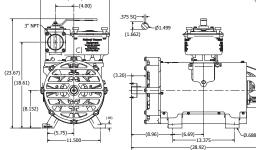
3"
357
28" hg
30 psi

- Multiple drive options (gearbox, belt, hydraulic, direct). •
- Integral, easily accessible final filter.
- Vane flush port with valve.
- Vane wear inspection port.
- Thermometer to monitor exhaust temperature.
- Vacuum/pressure change over valve.
- Flanged vacuum/pressure ports.
- Available in right hand or left hand rotation.
- Built in one way flow valve eliminates back spin.
- Replacement parts always available.

# 607 Challenger Fan Cooled

Dimensions: 14.93" W x 28.92" L x 23.67" H Rugged steel fan and no coolant lines to run.

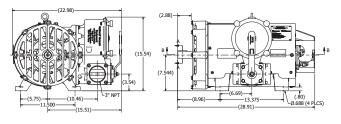




#### 607SV Challenger Fan Cooled



Dimensions: 22.98" W x 28.91" L x 15.54" H Side mounted changeover valve with final filter for easy access. Designed for factory trailer mount.



	RPM		Pressure (PSI)				Free flow	1	Vacu	Vacuum (inches of Mercury)				
			20	15	10	5	0	5	10	15	20	25	27	
Maximum 1500 RPM Intermittent operation only	1500	Hp.	34	32	29	27	23	23	22	21	20	19	19	
		CFM	282	291	301	331	357	348	338	331	310	282	244	
	1250	Hp.	29	27	24	23	20	20	19	16	15	14	14	
		CFM	229	237	244	269	290	282	275	269	252	229	198	
	1000	Hp.	25	23	20	18	15	15	14	14	13	12	12	
		CFM	178	184	190	209	226	220	214	209	196	178	155	

The maximum allowable operating vacuum will vary depending on R.P.M., ambient temperature, altitude and time running. The basic principle to keep in mind is - faster R.P.M., higher air temperature and longer run time all equal more heat in the pump. When installing an NVE 607 we recommend a normal R.P.M. of 1250. Exhaust gas temperatures read on the supplied thermometer must not exceed 375 degrees F.

### **607 Challenger Series Packages**

Check out our competent design and engineering staff, our state of the art fabrication facility and quality powder coat painting capabilities all wrapped up in our unique pump packages. Each package is built around our quality Challenger vacuum pumps. These rugged and functional packages are designed to reduce installation time, ensure appropriate sized drive systems and vacuum system components, and provide accessible maintenance points. If you don't see what you are looking for, be sure to contact your NVE representative... *We Can Do That!* 

Packages are available in a variety of different setups including clockwise (CW) and counter-clockwise (CCW) rotations. See the package selection guide in the pump section of our catalog. **Vacuum pump sold separately**.

#### Hydraulic Motor Drive

- Heavy-duty automatic alignment bracket
- SAE 2 and 4 bolt flange
- Coupler set
- · Properly sized hydraulic motor

#### **Standard Mounting Pak**

- 400 series three-shaft gearbox accommodates CW and CCW rotation
- Coupler set with shear protection
- Rugged 3/8" construction, powder coat painted pump bracket
- Easy-align, adjustable gearbox bracket

#### 607 Muffler Pak

All features included in the Standard Mounting Pak plus:

- Compact design square oil catch muffler
  - Effective baffle system
  - · Stainless steel mesh filter
  - Drain valve
  - Exhaust deflector (other exhaust fittings available)
- All elbows, fittings and high temp hoses are factory connected
- Right-hand or left-hand muffler location available

#### 607 Max Pak

All features included in the Muffler Pak plus:

- High efficiency aluminum moisture trap
  - Accessible 6" stainless steel float ball
  - BUNA positive shut-off ball seat
  - 2" lever drain valve
  - Blind intake flange standard (other fittings available)
- · Vacuum/pressure relief valve and gauge

#### Side Frame Mount Belt and Pulley Drive Package

- Rugged, 3/8" steel construction mounting frame with powder coat finish
- Robust 1 3/4" CNC machined jack shaft
- Belt guard with expanded metal window to allow fan cooled pump some breathing room
- · Intuitive belt tensioning system decreases installation time
- 3" of adjustable in slot travel for pump and jack shaft mount
- Heavy duty 1 3/4" pillow block bearings, 4 BX belts and 6" pulleys provided in an easy to service configuration
- · Auxiliary gravity fed 5 quart oil tank provided to allow for a visual indication of oil tank level

#### Top Frame Mount Belt and Pulley Drive Package

All the features of the Side Mount Belt Drive plus:

- U-bolts and mounting brackets provided for custom fit to your truck
- Mounting bracket that includes 12" oil catch muffler with drain valve and remote oil tank









### 607 Challenger Series Packages - Continued

#### 607 Liquid Cooled Belt Drive Kubota Engine Package

- Rugged, low-profile frame for belly-mount applications
- Kubota power unit with tachometer and LOFA control panel
- 23 gallon fuel tank
- High efficiency oil catch muffler
- Vacuum pressure relief manifold and gauge
- Powder coat painted and factory assembled

#### 607 Belt Drive Deutz Engine Package

- Rugged, low-profile frame for belly-mount applications
- 47HP Deutz power unit with tachometer and LOFA control panel
- 23 gallon fuel tank
- High efficiency oil catch muffler
- Vacuum pressure relief manifold and gauge
- · Powder coat painted and factory assembled





# 607 Belt Drive Deutz Engine w/Pressure Washer Package

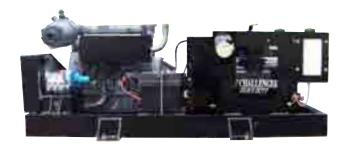
- Rugged, low-profile frame for belly-mount applications
- 60.6 HP Deutz power unit with tachometer and LOFA control panel
- 23 gallon fuel tank
- · High efficiency oil catch muffler
- · Vacuum pressure relief manifold and gauge
- Powder coat painted and factory assembled
- CAT pressure washer

#### System Requirements

**Moisture Trap** - Minimum 10 gallon capacity Moisture Trap (a larger trap may be required depending on volatility of product being pumped) which we provide in carbon steel, stainless steel or aluminum, and either horizontal or vertical orientation.

**Oil Catch Muffler** - 12" Diameter vertical. Our muffler features a serviceable pleated stainless steel filter element to protect the pump during pressure cycles.





Final Filter - 12" in line filter or integral final filter.

Primary Shutoff - Minimum 8" cage with 6" ball.

For over 25 years NVE has been providing quality vacuum system components to the liquid waste markets. From design, to development to product support, NVE IS the industry leader.

In addition to our team of engineers and highly qualified support staff, NVE has a state of the art machine shop, fabrication shop, and powder coat paint facility housed in two plants in Traverse City, Michigan. We also have a warehouse and sales support facility in Fayetteville Arkansas.

For questions and additional information please contact your dealer or NVE direct at 800.253.5500.

